

FIG. 1

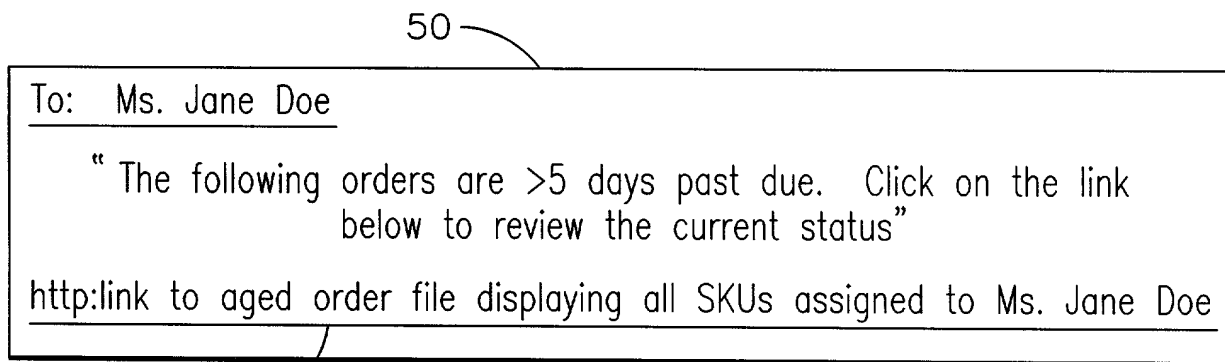


FIG. 2

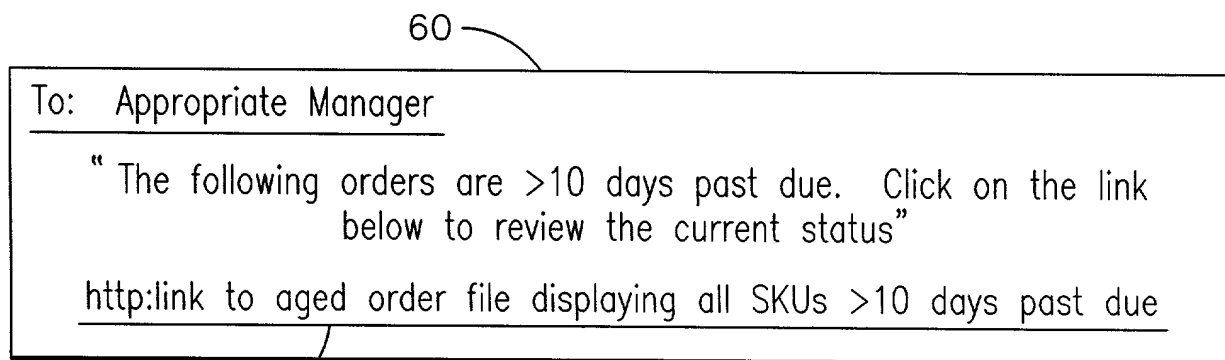


FIG. 3

MFG LOC	SKU	# OF LINE ITEMS		TOTAL		TOTAL UNITS		CAUSE	TARGET		STATUS	ACTION
		>5	>10	UNITS		NOT SCHED	LEVEL		FIX DATE	ALL ADC		
W430	Z140	100	50	150		50	1	PROD TRANSITION	04/02/2001	04/15/2001	Waiting on parts	Other
X120	JBX1230	75	25	100		23	1	NOT IN STOCK	04/02/2001	04/15/2001	Re-tooling Shop	Other
GRAND TOTAL		175	75	250		73						

FIG. 4

MFG LOC	SKU	# OF LINE ITEMS		TOTAL		TOTAL UNITS		CAUSE	TARGET		TARGET
		>10	>99999	UNITS		NOT SCHED	LEVEL		FIX DATE	ALL ADC	
W430	Z140	1200	0	2500		250	2	PROD TRANSITION	04/02/2001	04/15/2001	
X120	JBX1230	500	0	700		175	2	NOT IN STOCK	04/02/2001	04/15/2001	
GRAND TOTAL		1700	0	3200		425					

STATUS		ACTION		FREE FORM	
Waiting on parts		Other		Parts to arrive on 4/1/01	
Re-tooling Shop		Other		Re-tooling complete 4/7/01	

FIG. 5

Business Rules Chart Example:
LINE ITEMS BY AGE CATEGORIES

	<=5	>5	6 to15	>15
Goods Availability Team	↓ 1586	↓ 1380	↓ 1035	↓ 345
Distribution Team	↓ 833	↑ 453	↑ 393	↑ 60
Order Entry Team	↓ 145	↑ 319	↑ 255	↓ 64
TOTAL	↓ 2564	↑ 2152	↑ 1683	↓ 469

FIG. 6

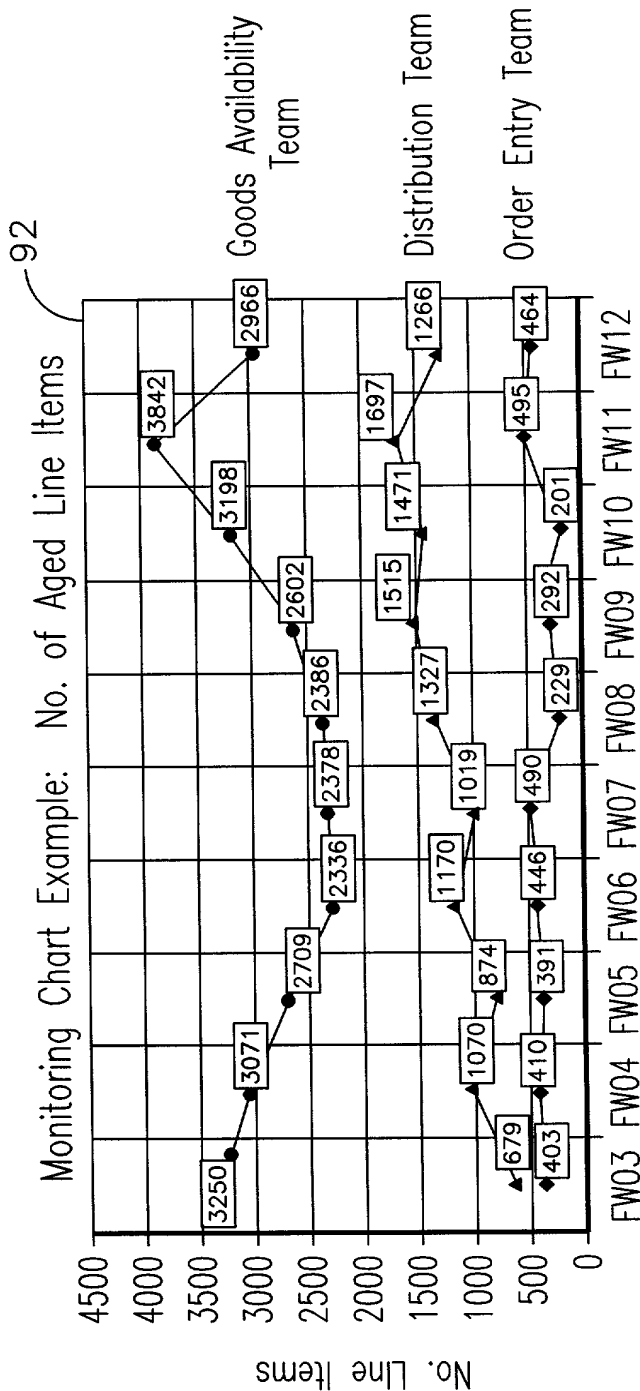


FIG. 7